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## **CERTIFICATE OF ANALYSIS**

Analysis Date:

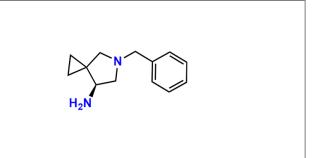
Re-test Date:

## Product Name: Sitafloxacin Impurity 15

## Identification:

Chemical Name: (S)-5-benzyl-5-azaspiro[2.4]heptan-7-amine

Synonyms: NACAS Number: 144282-35-9CAT Number: CP-S152014Molecular Formula: C13H18N2Molecular Weight: 202.3



## **Analytical Information:**

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical) Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.