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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Tramadol Impurity 8**

### Identification:

Chemical Name: rel-(4aS,8aS)-8a-(3-methoxyphenyl)-3-methyloctahydro-2H-benzo[e][1,3]oxazine

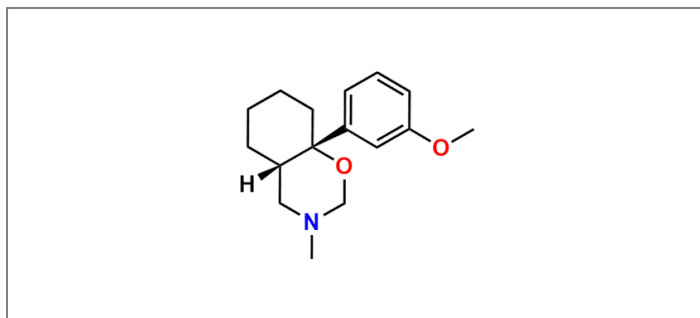
Synonyms : NA

CAS Number : NA

CAT Number : CP-T28022

Molecular Formula : C<sub>16</sub>H<sub>23</sub>N<sub>2</sub>O<sub>2</sub>

Molecular Weight : 261.37



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



### Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Manager QC Analytical)

### Approved By

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.