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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Darifenacin Impurity 1

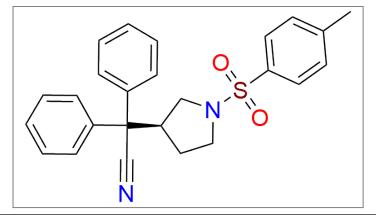
Identification:

Chemical Name: (S)-2,2-Diphenyl-2-(1-tosylpyrrolidin-3-yl)acetonitrile

Synonyms : NA CAS Number : 133099-09-9

CAT Number : CP-D11019 Molecular Formula : C25H24N2O2S

Molecular Weight : 416.54



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.