









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs, Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Tiotropium Impurity J

Identification:

 $Chemical\ Name:\ (1R,3s,5S,8s)-8-(chloromethyl)-3-(2-hydroxy-2,2-di(thiophen-2-yl)acetoxy)-8-methyl-$

azabicyclo[3.2.1]oct-6-en-8-ium chloride

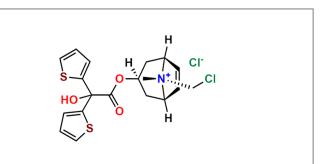
Synonyms : NA

CAS Number : NA

CAT Number : CP-T22017

Molecular Formula : C19H21ClNO3S2 : Cl

Molecular Weight : 51:36.0



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Signal .

Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By**



Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.