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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Dabigatran Isopropyl Ester Impurity

Identification:

Chemical Name: 3-({2-[(4-Carbamimidoyl-phenylamino)-methyl]-1-methyl-1H-benzoimidazole-5-carbonyl}-pyridin-2-yl-amino)-propionic acid isopropyl ester

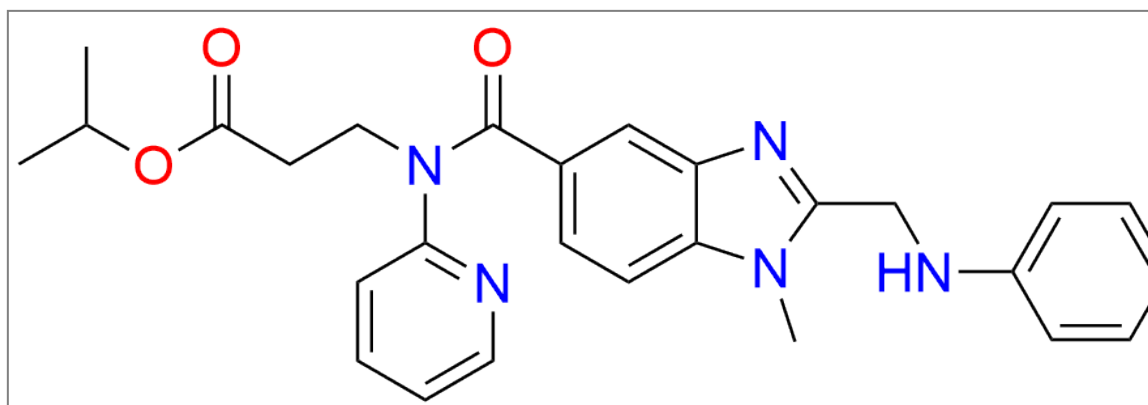
Synonyms : NA

CAS : 1610758-17-
Number : 2

CAT : CP-D5028
Number

Molecular : C₂₈H₃₁N₇O₃
Formula

Molecular : 513.60
Weight



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.