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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Dabigatran Stage-II Impurity**

### Identification:

Chemical Name: Ethyl 3-(2-(((4-(ethoxy(imino)methyl)phenyl)amino)methyl)-1-methyl-N-(pyridin-2-yl)-1H-benzo[d]imidazole-5-carboxamido)propanoate oxalate

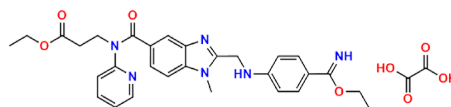
Synonyms : NA

CAS Number : NA

CAT Number : CP-D5146

Molecular Formula : C<sub>29</sub>H<sub>32</sub>N<sub>6</sub>O<sub>4</sub> : C<sub>2</sub>H<sub>2</sub>O<sub>4</sub>

Molecular Weight : 528.6 : 90.0



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> H NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**

Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.