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CERTIFICATE OF ANALYSIS

Analysis Date:

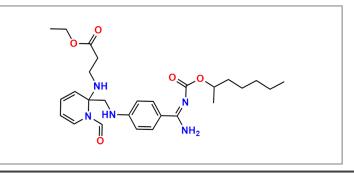
Re-test Date:

Product Name: Dabigatran Impurity 49

Identification:

Chemical Name: Ethyl (E)-3-((1-formyl-2-(((4-(N\'-((heptan-2-yloxy)carbonyl)carbamimidoyl)phenyl)amino)methyl)-1,2dihydropyridin-2-yl)amino)propanoate

Synonyms	:	NA
CAS Number	:	NA
CAT Number	:	CP-D5162
Molecular Formula	:	C27H39N5O5
Molecular Weight	:	513.6



Analytical Information:

Sr. No.	Test	Result	
1)	Description	Solid	
2)	Solubility	Soluble in Methanol/DMSO	
3)	MASS By LCMS	Confirm to structure	
4)	Purity By HPLC	>95%	
5)	1HNMR	Confirm to structure	



Prepared and Reviewed By

Ms Priyanka Salunkhe (Quality Control) **Approved By**

Ms Rohini Gagare (Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.