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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Escitalopram EP Impurity I (oxalate salt)

Identification:

Chemical Name: 4-[(1Z)-4-(Dimethylamino)-1-(4-fluorophenyl)but-1-en-1-yl]-3-(hydroxymethyl)benzonitrile oxalate

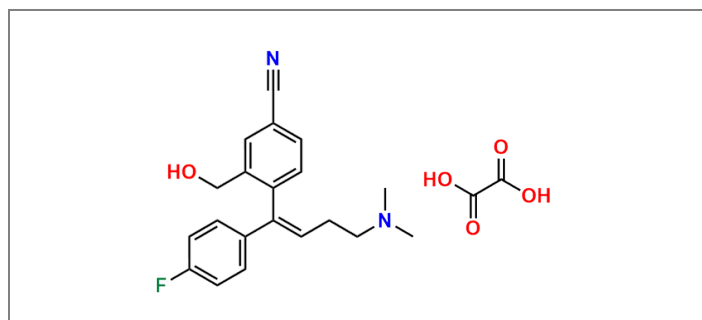
Synonyms : NA

CAS Number : NA

CAT Number : CP-E13049

Molecular Formula : C₂₀H₂₁FN₂O : C₂H₂O₄

Molecular Weight : 324.4 : 90.0



Analytical Information:

| Sr. No. | Test | Result |
|---------|-------------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | ¹ HNMR | Confirm to structure |



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Quality Control)

Approved By



Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.