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## CERTIFICATE OF ANALYSIS

Analysis Date:

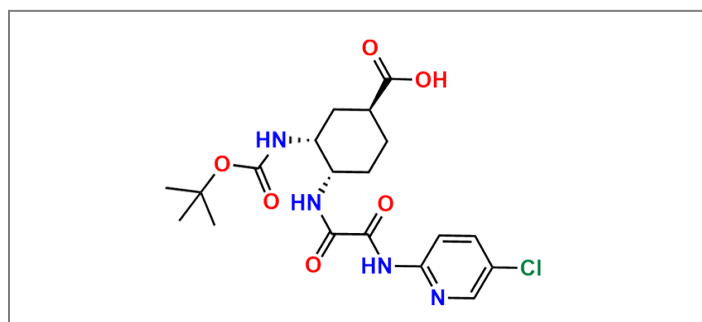
Re-test Date:

**Product Name: Edoxaban Impurity 91**

### Identification:

Chemical Name: (1S,3R,4S)-3-((Tert-butoxycarbonyl)amino)-4-(2-((5-chloropyridin-2-yl)amino)-2-oxoacetamido)cyclohexane-1-carboxylic acid

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-E8137  
Molecular Formula : C<sub>19</sub>H<sub>25</sub>ClN<sub>4</sub>O<sub>6</sub>  
Molecular Weight : 440.9



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> HNMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**

Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.