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## CERTIFICATE OF ANALYSIS

Analysis Date:

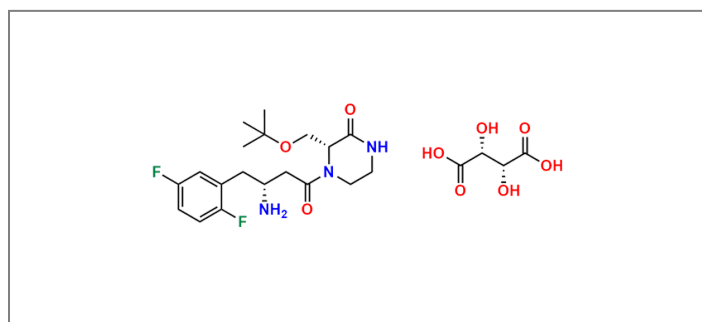
Re-test Date:

**Product Name: Evogliptin Impurity R5**

### Identification:

Chemical Name: (R)-4-((R)-3-Amino-4-(2,5-difluorophenyl)butanoyl)-3-(tert-butoxymethyl)piperazin-2-one (2R,3R)-2,3-dihydroxysuccinate

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-E116009  
Molecular Formula : C<sub>19</sub>H<sub>27</sub>F<sub>2</sub>N<sub>3</sub>O<sub>3</sub> : C<sub>4</sub>H<sub>6</sub>O<sub>6</sub>  
Molecular Weight : 383.4 : 150.1



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> H NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**

Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.