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## CERTIFICATE OF ANALYSIS

Analysis Date:

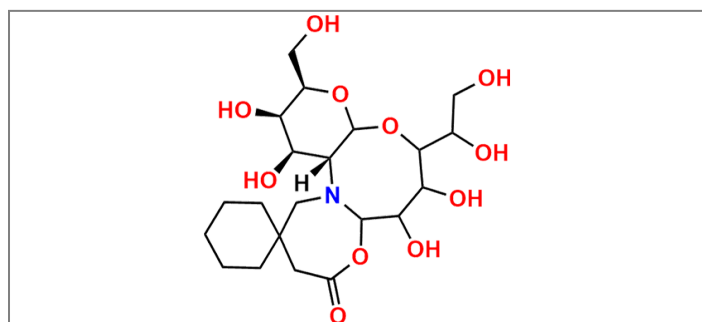
Re-test Date:

**Product Name: Gabapentine Impurity 39**

### Identification:

Chemical Name: (1'R,2'R,3'R,14a'R)-6'-(1,2-dihydroxyethyl)-1',2',7',8'-tetrahydroxy-3'-(hydroxymethyl)octahydro-1'H,13'H-spiro[cyclohexane-1,12'-[1,3]oxazepino[3,2-d]pyrano[2,3-b][1,4]oxazocin]-10'(11'H)-one

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-G3083  
Molecular Formula : C<sub>21</sub>H<sub>35</sub>N<sub>2</sub>O<sub>11</sub>  
Molecular Weight : 477.5



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> HNMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**



Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.