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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Ivabradine Impurity 13

Identification:

Chemical Name: (S)-3,4-dimethoxy-N-methylbicyclo[4.2.0]octa-1,3,5-triene-7-carboxamide hydrochloride

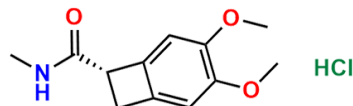
Synonyms : NA

CAS Number : NA

CAT Number : CP-I11082

Molecular Formula : C₁₂H₁₅NO₃ : HCl

Molecular Weight : 221.3 : 23.0



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	¹ HNMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Quality Control)

Approved By



Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.