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CERTIFICATE OF ANALYSIS

Analysis Date:

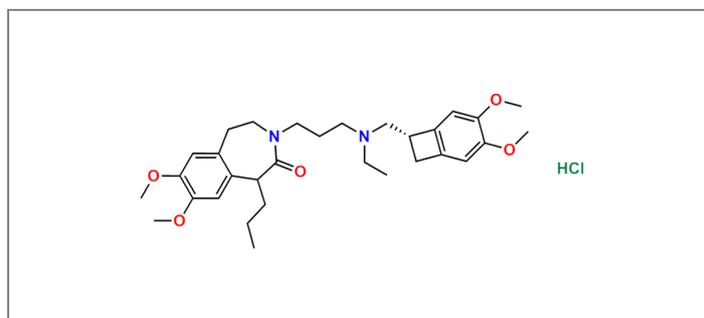
Re-test Date:

Product Name: Ivabradine Impurity 18

Identification:

Chemical Name: 3-(3-(((S)-3,4-Dimethoxybicyclo[4.2.0]octa-1(6),2,4-trien-7-yl)methyl)(ethyl)amino)propyl)-7,8-dimethoxy-1-propyl-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one hydrochloride

Synonyms : NA
CAS Number : NA
CAT Number : CP-I11083
Molecular Formula : C₃₁H₄₄N₂O₅ : HCl
Molecular Weight : 524.7 : 36.46



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	¹ HNMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Quality Control)

Approved By



Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.