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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Ivabradine 12-Isomer Impurity

Identification:

Chemical Name: 7-(3-((((R)-3,4-Dimethoxybicyclo[4.2.0]octa-1(6),2,4-trien-7-yl)methyl)(methyl)amino)propyl)-2,3-dimethoxy-5,7,8,9-tetrahydro-6H-benzo[7]annulen-6-one hydrochloride

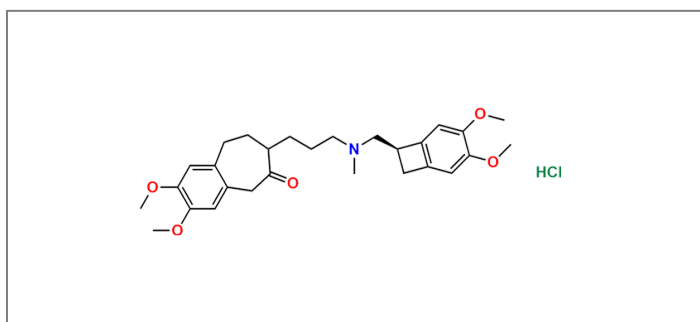
Synonyms : NA

CAS Number : NA

CAT Number : CP-I11085

Molecular Formula : C₂₈H₃₇NO₅ : HCl

Molecular Weight : 467.6 : 36.46



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	¹ HNMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Quality Control)

Approved By



Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.