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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Ivabradine Impurity 36**

### Identification:

Chemical Name: (S)-N-((3,4-Dimethoxybicyclo[4.2.0]octa-1(6),2,4-trien-7-yl)methyl)-N-methylnitrous amide

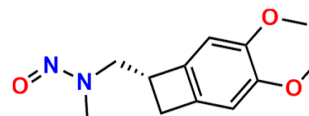
Synonyms : NA

CAS Number : NA

CAT Number : CP-I11086

Molecular Formula : C<sub>12</sub>H<sub>16</sub>N<sub>2</sub>O<sub>3</sub>

Molecular Weight : 236.3



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> HNMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**



Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.