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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Ivabradine Impurity 37

Identification:

Chemical Name: 1-(((S)-3,4-Dimethoxybicyclo[4.2.0]octa-1(6),2,4-trien-7-yl)methyl)-3-(((S)-3,4-dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)urea

Synonyms	:	NA
CAS Number	:	NA
CAT Number	:	CP-I11087
Molecular Formula	:	C23H28N2O5
Molecular Weight	:	412.5

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Analytical Information:

Sr. No.	Test	Result	
1)	Description	Solid	
2)	Solubility	Soluble in Methanol/DMSO	
3)	MASS By LCMS	Confirm to structure	
4)	Purity By HPLC	>95%	
5)	1HNMR	Confirm to structure	



Prepared and Reviewed By

Ms Priyanka Salunkhe (Quality Control) Approved By

Ms Rohini Gagare (Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.

