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## CERTIFICATE OF ANALYSIS

Analysis Date:

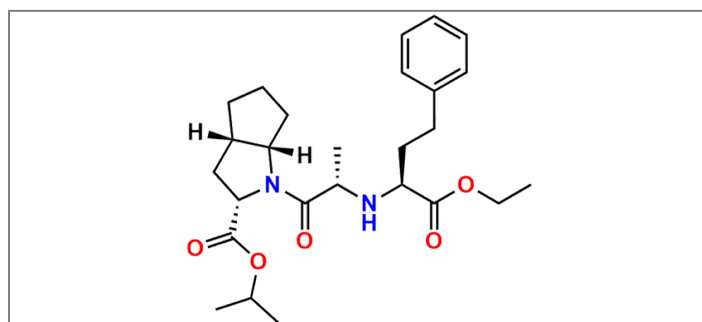
Re-test Date:

**Product Name: Ramipril Impurity 23**

### Identification:

Chemical Name: Isopropyl (2S,3aS,6aS)-1-(((S)-1-ethoxy-1-oxo-4-phenylbutan-2-yl)-L-alanyl)octahydrocyclopenta[b]pyrrole-2-carboxylate

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-R7054  
Molecular Formula : C<sub>26</sub>H<sub>38</sub>N<sub>2</sub>O<sub>5</sub>  
Molecular Weight : 458.6



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> HNMR	Confirm to structure



### Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Quality Control)

### Approved By

Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.