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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Solifenacin N-Oxide Impurity 1

Identification:

Chemical Name: 3-(((2-Benzoylphenethyl)carbamoyl)oxy)quinuclidine 1-oxide

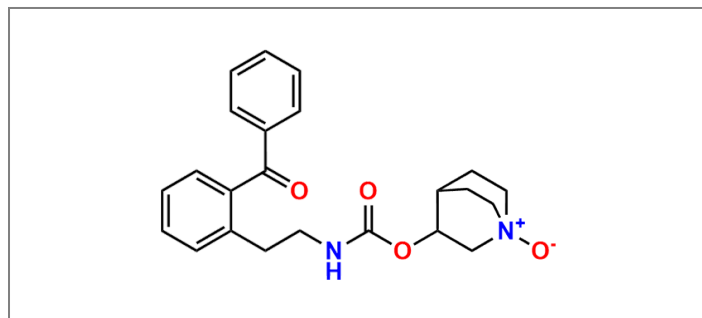
Synonyms : NA

CAS Number : NA

CAT Number : CP-S9078

Molecular Formula : C₂₃H₂₆N₂O₄

Molecular Weight : 394.5



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	¹ HNMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Quality Control)

Approved By

Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.