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### CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Levodopa Impurity 3**

#### Identification:

Chemical Name: 3-Hydroxy-L-tyrosine Ethyl Ester Hydrochloride

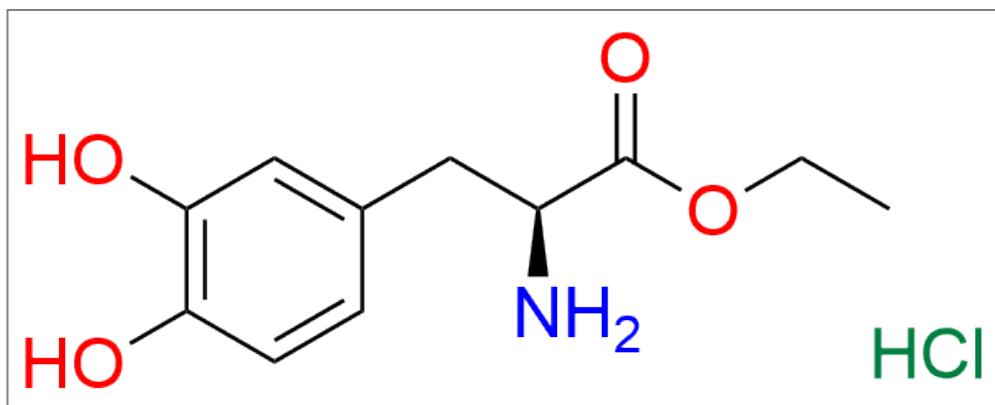
Synonyms : L-Dopa Ethyl  
Ester  
Hydrochloride

CAS Number : 39740-30-2

CAT Number : CP-L16006

Molecular  
Formula : C<sub>11</sub>H<sub>15</sub>NO<sub>4</sub> : HCl

Molecular  
Weight : 225.24 : 36.46



#### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

#### Prepared and Reviewed By

#### Approved By



Ms Priyanka Salunkhe  
(Manager QC Analytical)

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.