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CERTIFICATE OF ANALYSIS

Analysis Date:

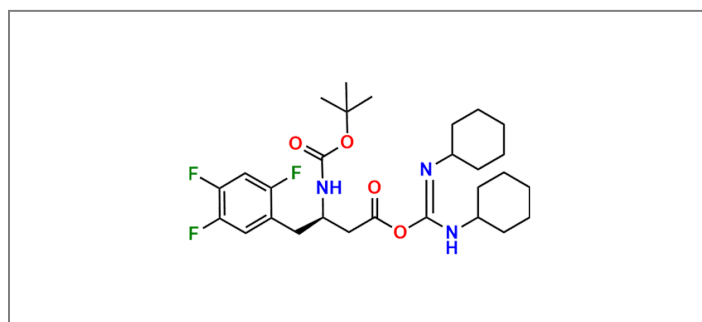
Re-test Date:

Product Name: Sitagliptin Impurity 85

Identification:

Chemical Name: (R,Z)-(R)-3-((Tert-butoxycarbonyl)amino)-4-(2,4,5-trifluorophenyl)butanoic (Z)-N,N'-dicyclohexylcarbamimidic anhydride

Synonyms : NA
CAS Number : NA
CAT Number : CP-S3207
Molecular Formula : C₂₈H₄₀F₃N₃O₄
Molecular Weight : 539.6



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	¹ H NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Quality Control)

Approved By

Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.