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CERTIFICATE OF ANALYSIS

Analysis Date:

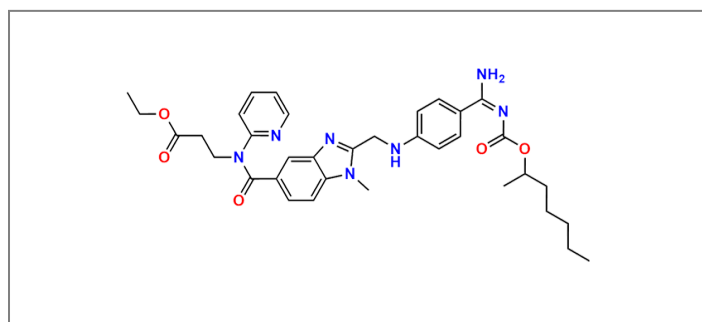
Re-test Date:

Product Name: Dabigatran Etxilate EP Impurity F

Identification:

Chemical Name: Ethyl 3-[[2-[[4-[(E)-N'-[[[(2RS)-heptan-2-yl]oxy]carbonyl]carbamimidoyl]anilino]methyl]-1- methyl-1H-benzimidazole-5-carbonyl](pyridin-2-yl)amino]propanoate

Synonyms : NA
CAS Number : NA
CAT Number : CP-D51666
Molecular Formula : C35H43N7O5
Molecular Weight : 641.77



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	¹ HNMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Quality Control)

Approved By



Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.