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CERTIFICATE OF ANALYSIS

Analysis Date: Jun 2023

Re-test Date: May 2026

Product Name: Solifenacin EP Impurity B

Identification:

Chemical Name: (S)-Isopropyl 1-Phenyl-3,4-dihydroisoquinoline-2(1H)-carboxylate

Synonyms : Solifenacin Isopropyl Ester
Impurity

CAS Number : 1353274-25-5

CAT Number : CP-S9002

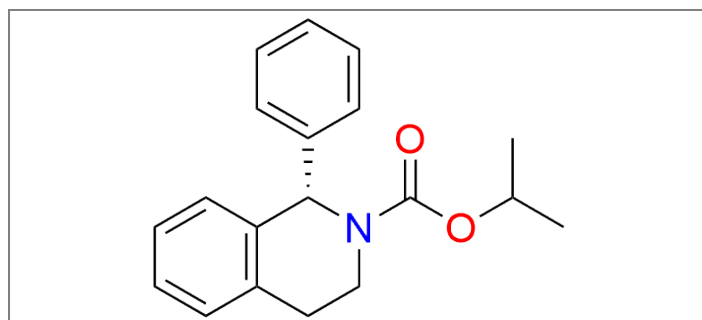
Molecular Formula : C₁₉H₂₁NO₂

Molecular Weight : 295.38

Batch Number : CHEM-SOL-B

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Colorless Liquid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	99.94%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.