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CERTIFICATE OF ANALYSIS

Analysis Date: Jul 2025

Re-test Date: Jun 2028

Product Name: Solifenacin Related Compound 6

Identification:

Chemical Name: Ethyl (S)-1-phenyl-3,4-dihydroisoquinoline-2(1H)-carboxylate

Synonyms : Solifenacin Ethyl Carbamate
Impurity

CAS Number : 180468-42-2

CAT Number : CP-S9017

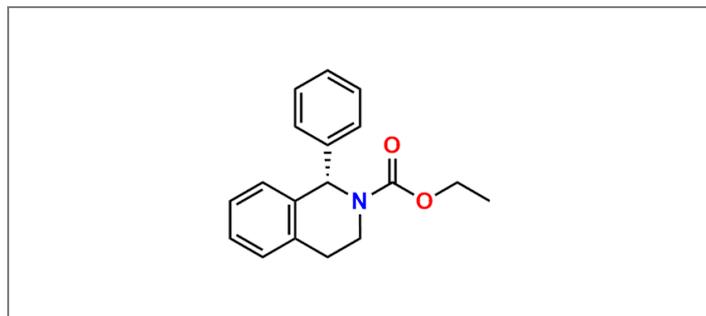
Molecular Formula : C₁₈H₁₉NO₂

Molecular Weight : 281.35

Batch Number : CP-SOL-06-0623

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

| Sr. No. | Test | Result |
|---------|---------------------|--|
| 1) | Description | Colourless to Pale Yellow Oil to Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | 99.51% |
| 5) | ¹ H NMR | Confirm to structure |
| 6) | ¹³ C NMR | Confirm to structure |
| 7) | IR | Confirm to structure |



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Quality Control)

Approved By

Ms Rohini Gagare
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.