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CERTIFICATE OF ANALYSIS

Analysis Date: Jun 2023

Re-test Date: May 2026

Product Name: Solifenacin Related Compound 6

Identification:

Chemical Name: Ethyl (S)-1-phenyl-3,4-dihydroisoquinoline-2(1H)-carboxylate

Synonyms : Solifenacin Ethyl Carbamate
Impurity

CAS Number : 180468-42-2

CAT Number : CP-S9017

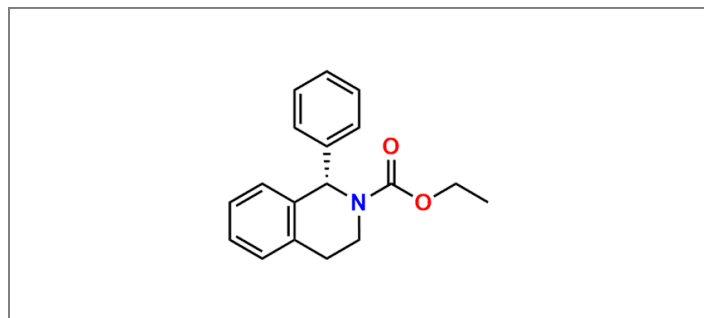
Molecular Formula : C₁₈H₁₉NO₂

Molecular Weight : 281.35

Batch Number : CP-SOL-06-0623

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Colourless to Pale Yellow Oil to Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	99.76%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.