









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,

Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank

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CERTIFICATE OF ANALYSIS

Analysis Date: Apr 2024 Re-test Date: Mar 2027

Product Name: Bisoprolol EP Impurity M

Identification:

Chemical Name: 4-((2-isopropoxyethoxy)methyl)phenol

Synonyms : Bisoprolol BP Impurity 1

CAS Number : 177034-57-0

CAT Number : CP-B14013

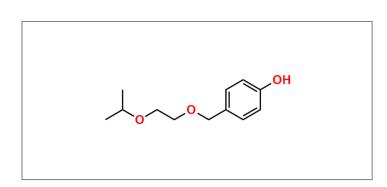
Molecular Formula : C12H18O3

Molecular Weight : 210.27

Batch Number : CP-BIS-M-0324

Storage Condition : Tightly closed, Inert atmosphere at -20° C

Shipping condition : At low temperature with dry ice and ice pack gel



Analytical Information:

Sr. No.	Test	Result
1)	Description	Pale Yellow to Yellow Liquid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	96.9%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure
7)	Weight loss by TGA	1.883%
8)	Potency by TGA	95.01%



Prepared and Reviewed By

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Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By



Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.