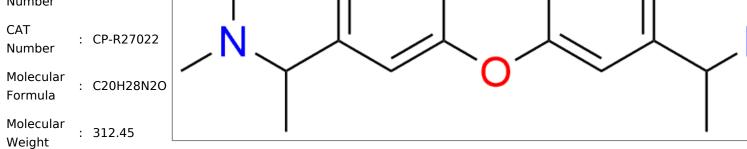




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CERTIFICATE OF ANALYSIS

Analysis Date:		Re-test Date:
Pi	roduct Name: Rivastigmine Di aryl eth	er Impurity
Identification:		
Chemical Name: 1,1'-(oxybis(3,1-r	ohenylene))bis(N,N-dimthylethanamine)	
Synonyms : NA	\land	
CAS : NA Number		



Analytical Information:

Sr. No.	Test	Result	
1)	Description	Solid	
2)	Solubility	Soluble in Methanol/DMSO	
3)	MASS By LCMS	Confirm to structure	
4)	Purity By HPLC	>95%	
5)	H1NMR	Confirm to structure	



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.