Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

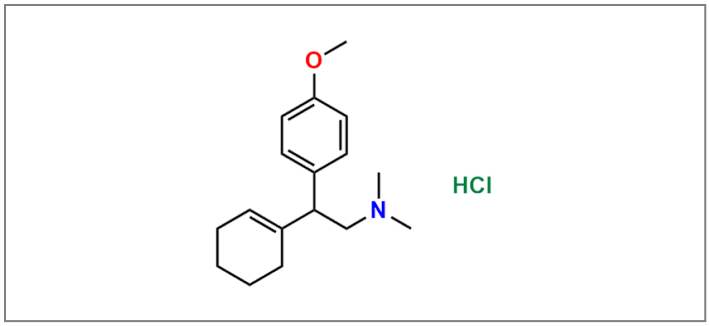
CERTIFICATE OF ANALYSIS

Analysis Date: Feb 2026 Re-test Date: Jan 2029

Product Name: Venlafaxine EP Impurity F (HCl salt)

Identification:

Chemical Name: (2RS)-2-(cyclohex-1-enyl)-2-(4-methoxyphenyl)-N,N-dimethylethanamine,hydrochloride (as per EP)



Synonyms	:	NA
CAS Number	:	93413-79-7
CAT Number	:	CP-V2073
Molecular Formula	:	C17H25NO : HCl
Molecular Weight	:	259.39 : 36.46
Batch Number	:	CP-25-230
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Off White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to Structure
4)	Purity by HPLC	98.53%
5)	1HNMR	Confirm to Structure
6)	FT-IR	-
7)	Weight loss by TGA	-
8)	Potency	-

Prepared and Reviewed By
Mr. Shubham Bondre
(Quality Control)

Approved By
Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.