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CERTIFICATE OF ANALYSIS

Analysis Date: Jun 2026

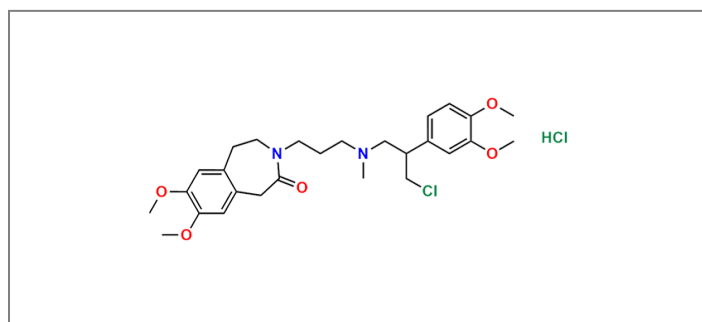
Re-test Date: May 2029

Product Name: Ivabradine Impurity 35

Identification:

Chemical Name: 3-(3-((3-Chloro-2-(3,4-dimethoxyphenyl)propyl)(methyl)amino)propyl)-7,8-dimethoxy-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one, hydrochloride (1:1)

Synonyms : NA
CAS Number : NA
CAT Number : CP-I11101
Molecular Formula : C₂₇H₃₇ClN₂O₅ : HCl
Molecular Weight : 505.1 : 36.46
Batch Number : CP-30-226
Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



Analytical Information:

Sr. No.	Test	Result
1)	Description	Colourless thick liquid
2)	Solubility	Solubility in Methanol/DMSO
3)	Mass Spectrometry	Confirm to Structure
4)	Purity by HPLC	97.85 %
5)	¹ HNMR	Confirm to Structure
6)	¹³ CNMR	Confirm to Structure
7)	FT-IR	Confirm to Structure

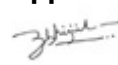


Prepared and Reviewed By



Mr. Shubham Bondre
(Quality Control)

Approved By



Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.