Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
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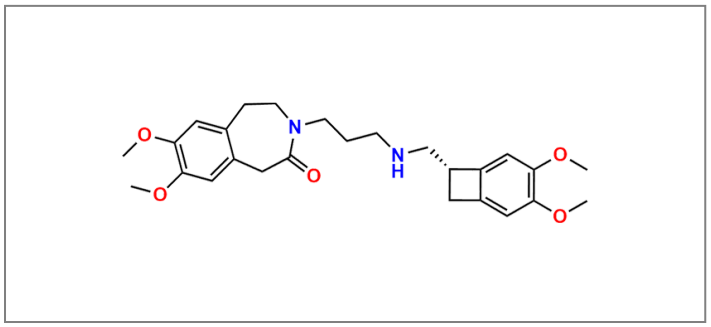
CERTIFICATE OF ANALYSIS

Analysis Date: Jun 2026 Re-test Date: May 2029

Product Name: N-Demethyl Ivabradine

Identification:

Chemical Name: (S)-3-(3-(((3,4-dimethoxybicyclo[4.2.0]octa-1,3,5-trien-7-yl)methyl)amino)propyl)-7,8-dimethoxy-1,3,4,5-tetrahydro-2H-benzo[d]azepin-2-one



Synonyms	:	NA
CAS Number	:	215935-23-2
CAT Number	:	CP-I11102
Molecular Formula	:	C26H34N2O5
Molecular Weight	:	454.57
Batch Number	:	CP-44-262
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	Brownish Sticky Liquid
2)	Solubility	Methanol/DMSO
3)	Mass Spectrometry	Confirm to Structure
4)	Purity by HPLC	99.43%
5)	1HNMR	Confirm to Structure
6)	Weight loss by TGA	-
7)	Potency	-

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.