

Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Sep 2023

Re-test Date: Aug 2025

Product Name: Revenfenacin Dimer Impurity 5

Identification:

Chemical Name: 1-(4-((2-(4-Hydroxypiperidin-1-yl)ethyl)(methyl)carbamoyl)benzyl)piperidine-4-carboxamide

Synonyms : NA

CAS Number : NA

CAT Number : CP-R11003

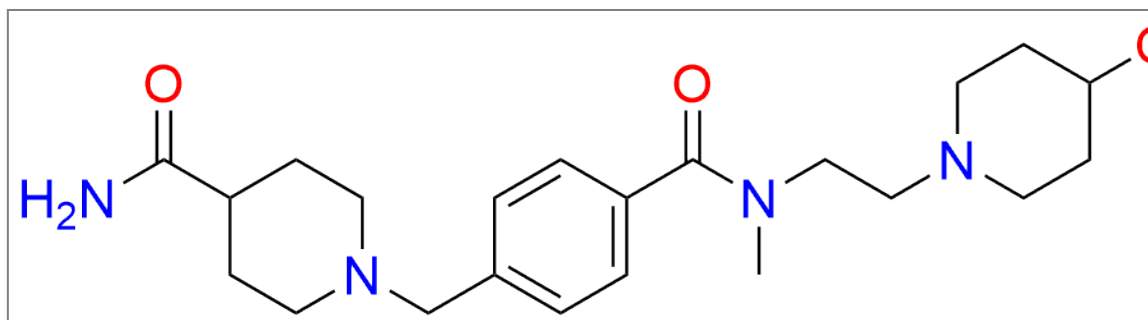
Molecular Formula : C₂₂H₃₄N₄O₃

Molecular Weight : 402.54

Batch Number : CP-REV-HYD-0923

Storage Condition : Tightly closed, Inert atmosphere at -20° C

Shipping condition : At low temperature with dry ice and ice pack gel



Analytical Information:

Sr. No.	Test	Result
1)	Description	White Highly Hygroscopic Sticky Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	99.15%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



Prepared and Reviewed By



Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By



Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.