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## CERTIFICATE OF ANALYSIS

Analysis Date: Aug 2024

Re-test Date: Jul 2027

**Product Name: 1-(2-(4-(hydroxymethyl)-N-methylbenzamido)ethyl)piperidin-4-yl [1,1-biphenyl]-2-ylcarbamate**

### Identification:

Chemical Name: 1-(2-(4-(hydroxymethyl)-N-methylbenzamido)ethyl)piperidin-4-yl [1,1-biphenyl]-2-ylcarbamate

Synonyms : Revefinacin Alcohol Impurity

CAS Number : 1682660-39-4

CAT Number : CP-R11005

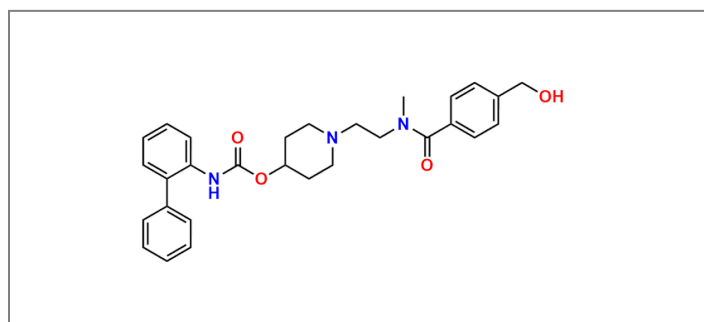
Molecular Formula : C<sub>29</sub>H<sub>33</sub>N<sub>3</sub>O<sub>4</sub>

Molecular Weight : 487.60

Batch Number : CP-REV-ALC-0824

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA



### Analytical Information:

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	98.66%
5)	H1NMR	Confirm to structure
6)	13CNMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe  
(Manager QC Analytical)

Approved By

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.