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### CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: 3-Hydroxy Tolperisone Maleate**

#### Identification:

Chemical Name: 1-(3-Hydroxy-4-methylphenyl)-2-methyl-3-(1-piperidiny)-1-propanone (2Z)-2-Butenedioate

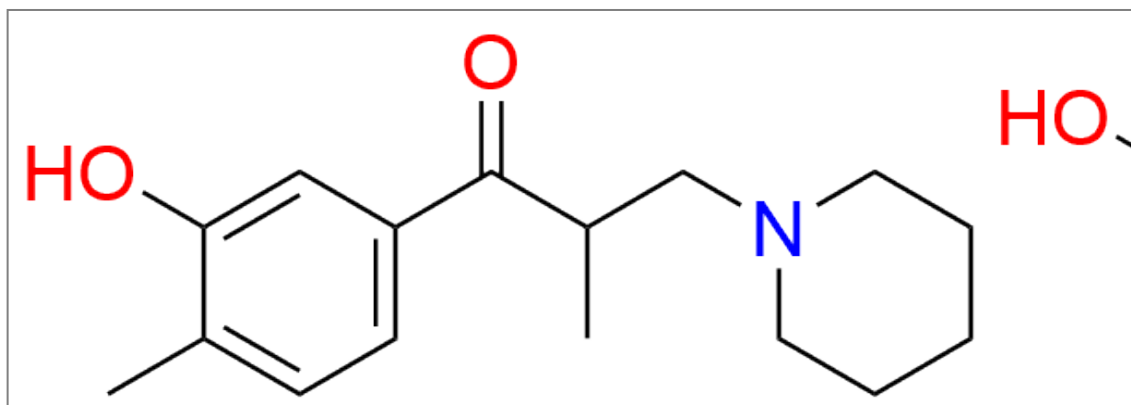
Synonyms : NA

CAS Number : 283585-02-4

CAT Number : CP-T24002

Molecular Formula : C<sub>16</sub>H<sub>23</sub>NO<sub>2</sub> : C<sub>4</sub>H<sub>4</sub>O<sub>4</sub>

Molecular Weight : 261.37:116.07



#### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure

#### Prepared and Reviewed By

#### Approved By



Ms Priyanka Salunkhe  
(Manager QC Analytical)

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.