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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Empagliflozin Impurity 7**

### Identification:

Chemical Name: (2S,3R,4R,5S,6R)-2-(4-Chloro-3-(4-methoxybenzyl)phenyl)-6-(hydroxymethyl)tetrahydro-2H-pyran-3,4,5-triol

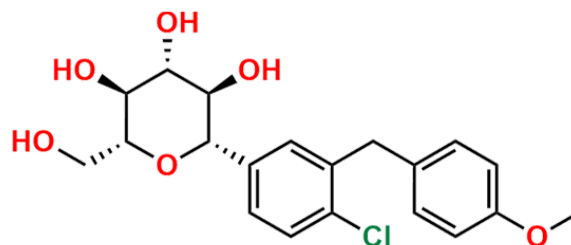
Synonyms : Methoxy Analog of Empagliflozin  
; Empagliflozin Methyl Impurity

CAS Number : 333359-90-3

CAT Number : CP-E7008

Molecular Formula : C<sub>20</sub>H<sub>23</sub>ClO<sub>6</sub>

Molecular Weight : 394.85



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**

Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**

Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.