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## CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

**Product Name: Empagliflozin 3-Epimer**

### Identification:

Chemical Name: (2S,3R,4R,5S,6R)-2-(4-Chloro-3-(4-(((R)-tetrahydrofuran-3-yl)oxy)benzyl)phenyl)-6-(hydroxymethyl)tetrahydro-2H-pyran-3,4,5-triol

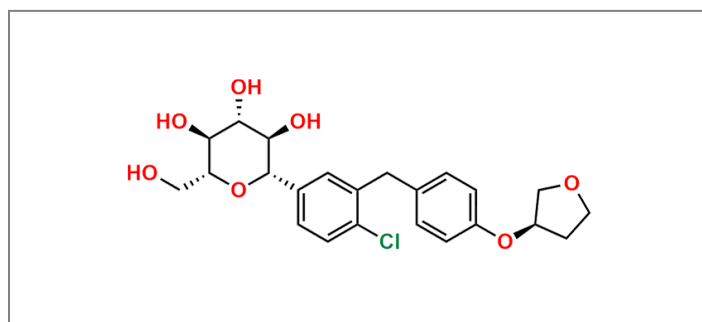
Synonyms : Empagliflozin (R)-Isomer

CAS Number : 864070-43-9

CAT Number : CP-E7009

Molecular Formula : C<sub>23</sub>H<sub>27</sub>ClO<sub>7</sub>

Molecular Weight : 450.91



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> HNMR	Confirm to structure
6)	Weight loss by TGA	-
7)	Potency by TGA	-



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Quality Control)

**Approved By**



Ms Rohini Gagare  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.