Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,
Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank
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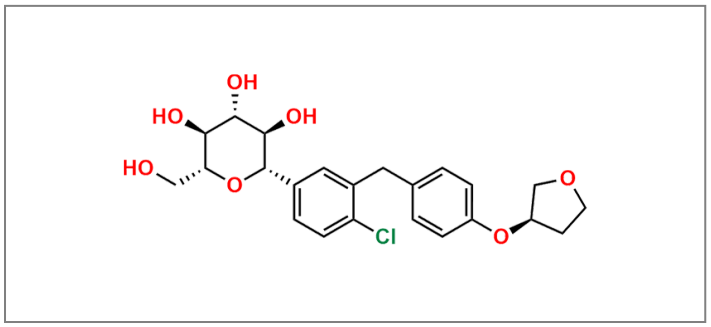
CERTIFICATE OF ANALYSIS

Analysis Date: Sep 2026 Re-test Date: Aug 2029

Product Name: Empagliflozin 3-Epimer

Identification:

Chemical Name: (2S,3R,4R,5S,6R)-2-(4-Chloro-3-(4-(((R)-tetrahydrofuran-3-yl)oxy)benzyl)phenyl)-6-(hydroxymethyl)tetrahydro-2H-pyran-3,4,5-triol



Synonyms	:	Empagliflozin (R)-Isomer
CAS Number	:	864070-43-9
CAT Number	:	CP-E7009
Molecular Formula	:	C23H27ClO7
Molecular Weight	:	450.91
Batch Number	:	CP-EMP-EPI-0926
Storage Condition	:	Tightly closed, Inert atmosphere at 2 to 8° C
Shipping condition	:	All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

Analytical Information:

Sr. No.	Test	Result
1)	Description	White Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	Mass Spectrometry	Confirm to structure
4)	Purity By HPLC	99.21%
5)	1HNMR	Confirm to structure
6)	Weight loss by TGA	0.960%
7)	Potency	-

Prepared and Reviewed By

Mr. Shubham Bondre
(Quality Control)

Approved By

Mr. Abhijit Kale
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.