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## CERTIFICATE OF ANALYSIS

Analysis Date:

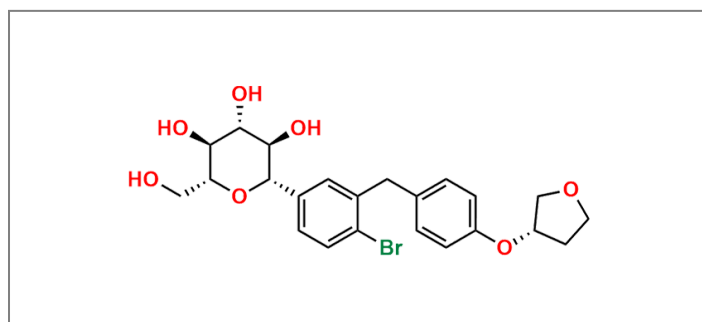
Re-test Date:

**Product Name: Empagliflozin Bromo Impurity**

### Identification:

Chemical Name: (2S,3R,4R,5S,6R)-2-(4-Bromo-3-(4-(((S)-tetrahydrofuran-3-yl)oxy)benzyl)phenyl)-6-(hydroxymethyl)tetrahydro-2H-pyran-3,4,5-triol

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-E7012  
Molecular Formula : C<sub>23</sub>H<sub>27</sub>BrO<sub>7</sub>  
Molecular Weight : 495.37



Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is mention in the COA

### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	<sup>1</sup> HNMR	Confirm to structure
6)	IR	Confirm to Structure
7)	Weight loss by TGA	-
8)	Potency by TGA	-



**Prepared and Reviewed By**



Mr. Shubham Bondre  
(Quality Control)

**Approved By**



Mr. Abhijit Kale  
(Quality Assurance)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.