









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs,

Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank

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CERTIFICATE OF ANALYSIS

Analysis Date: Feb 2024 Re-test Date: Jan 2027

Product Name: N-Desmethyl Azelastine

Identification:

Chemical Name: 4-[(4-Chlorophenyl)methyl]-2-(hexahydro-1H-azepin-4-yl)-1(2H)-phthalazinone

Synonyms : Demethylazelastine

CAS Number : 47491-38-3

CAT Number : CP-A61010

Molecular Formula : C21H22ClN3O

Molecular Weight : 367.88

Batch Number : CP-AZE-DME-0224

Storage Condition : Tightly closed, Inert atmosphere at 2 to 8° C

Shipping condition : All Products are stable to be shipped at room temperature, if specific condition required it is

mention in the COA

Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Light Brown Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | 98.66% |
| 5) | H1NMR | Confirm to structure |
| 6) | 13CNMR | Confirm to structure |



Prepared and Reviewed By

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Ms Priyanka Salunkhe (Manager QC Analytical) **Approved By**



Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.