









Registered Address: Chemicea Pharmaceuticals Pvt Ltd, Platinum Springs, Unit No- A- 205&206 Second floor, Plot No: G-6, G-20 to G 24, Taloja- MIDC, Opp. Dena Bank Navi Mumbai 410208, MH, INDIA. Email- info@chemicea.com Mob- +91 9284897978

CERTIFICATE OF ANALYSIS

Analysis Date: Re-test Date:

Product Name: Itopride Impurity 1

Identification:

Chemical Name: 4-[2-(Dimethylamino)ethoxy] benzylamine dihydrochloride

Synonyms: NA

CAS 886448-11-

Number 9

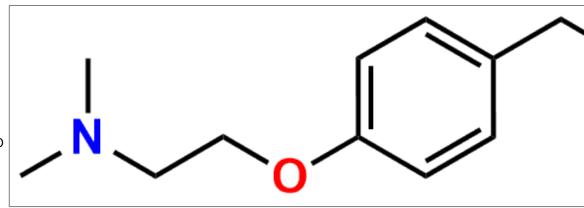
CAT

: CP-I26005

Molecular C11H18N2O

Formula : 2(HCl)

Molecular : 194.3 : Weight : 2(36.46)



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

Fig. 20

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ragare

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.