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CERTIFICATE OF ANALYSIS

Analysis Date:

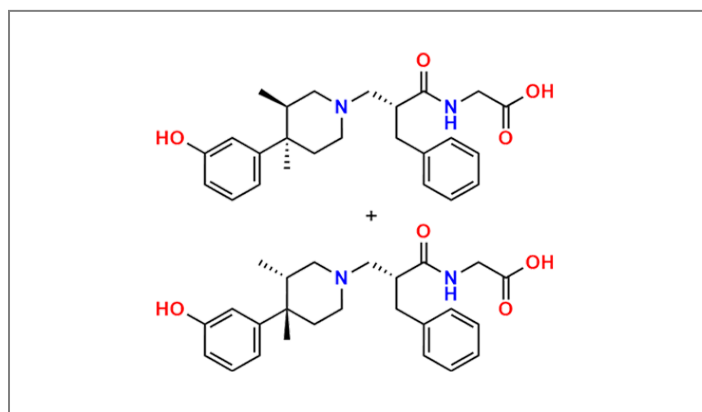
Re-test Date:

Product Name: Alvimopan Impurity Mixture 1

Identification:

Chemical Name: ((R)-2-Benzyl-3-((3R,4R)-4-(3-hydroxyphenyl)-3,4-dimethylpiperidin-1-yl)propanoyl)glycine compound with ((R)-2-benzyl-3-((3S,4S)-4-(3-hydroxyphenyl)-3,4-dimethylpiperidin-1-yl)propanoyl)glycine (1:1)

Synonyms : NA
CAS Number : NA
CAT Number : CP-A127005
Molecular Formula : C₂₅H₃₂N₂O₄ : C₂₅H₃₂N₂O₄
Molecular Weight : 424.54 : 424.54



Analytical Information:

| Sr. No. | Test | Result |
|---------|----------------|--------------------------|
| 1) | Description | Solid |
| 2) | Solubility | Soluble in Methanol/DMSO |
| 3) | MASS By LCMS | Confirm to structure |
| 4) | Purity By HPLC | >95% |
| 5) | H1NMR | Confirm to structure |



Prepared and Reviewed By

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(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.