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CERTIFICATE OF ANALYSIS

Analysis Date:

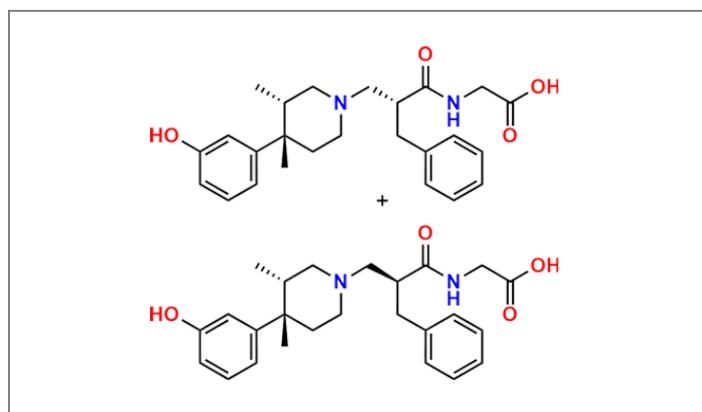
Re-test Date:

Product Name: Alvimopan Impurity Mixture 2

Identification:

Chemical Name: ((R)-2-Benzyl-3-((3S,4S)-4-(3-hydroxyphenyl)-3,4-dimethylpiperidin-1-yl)propanoyl)glycine compound with ((S)-2-benzyl-3-((3S,4S)-4-(3-hydroxyphenyl)-3,4-dimethylpiperidin-1-yl)propanoyl)glycine (1:1)

Synonyms : NA
CAS Number : NA
CAT Number : CP-A127006
Molecular Formula : C₂₅H₃₂N₂O₄ :C₂₅H₃₂N₂O₄
Molecular Weight : 424.54 : 424.54



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.