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## CERTIFICATE OF ANALYSIS

Analysis Date:

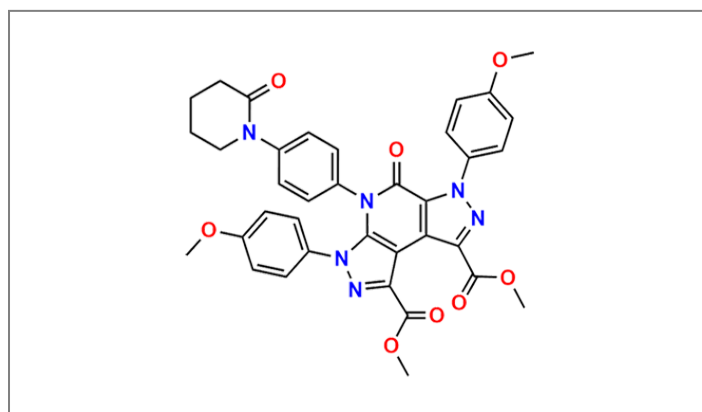
Re-test Date:

**Product Name: Apixaban Ethyl Ester Dimer Impurity**

### Identification:

Chemical Name: Dimethyl 3,6-bis(4-methoxyphenyl)-5-oxo-4-(4-(2-oxopiperidin-1-yl)phenyl)-3,4,5,6-tetrahydrodipyrzolo[3,4-b:4',3'-d]pyridine-1,8-dicarboxylate

Synonyms : NA  
CAS Number : NA  
CAT Number : CP-A3053  
Molecular Formula : C<sub>36</sub>H<sub>32</sub>N<sub>6</sub>O<sub>8</sub>  
Molecular Weight : 676.69



### Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



**Prepared and Reviewed By**



Ms Priyanka Salunkhe  
(Manager QC Analytical)

**Approved By**



Ms Rohini Gagare  
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.