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CERTIFICATE OF ANALYSIS

Analysis Date:

Re-test Date:

Product Name: Darifenacin Cyano t-BOC Impurity

Identification:

Chemical Name: 3-(Cyanodiphenylmethyl)-1-pyrrolidinecarboxylic acid t-butyl ester

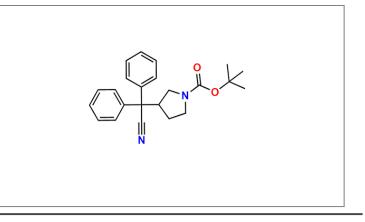
Synonyms : Darifenacin Cyano Impurity

CAS Number : 1159977-31-7

CAT Number : CP-D11026

Molecular Formula : C23H26N2O2

Molecular Weight : 362.47



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe (Manager QC Analytical)

Approved By

Ms Rohini Gagare (QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.