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CERTIFICATE OF ANALYSIS

Analysis Date:

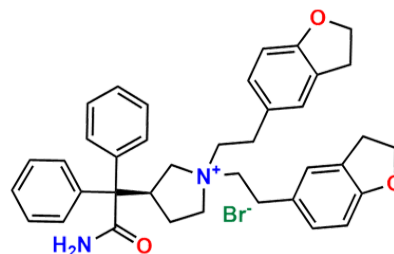
Re-test Date:

Product Name: Darifenacin Pyrrolidinium Dimer Impurity

Identification:

Chemical Name: (3S)-3-(2-Amino-2-oxo-1,1-diphenylethyl)-1,1-bis[2-(2,3-dihydro-5-benzofuranyl)ethyl]pyrrolidinium Bromide

Synonyms : NA
CAS Number : 1396968-57-2
CAT Number : CP-D11031
Molecular Formula : C₃₈H₄₁N₂O₃ : Br
Molecular Weight : 573.76 : 79.90



Analytical Information:

Sr. No.	Test	Result
1)	Description	Solid
2)	Solubility	Soluble in Methanol/DMSO
3)	MASS By LCMS	Confirm to structure
4)	Purity By HPLC	>95%
5)	H1NMR	Confirm to structure



Prepared and Reviewed By

Ms Priyanka Salunkhe
(Manager QC Analytical)

Approved By

Ms Rohini Gagare
(QA Head)

Note: Product supplied by Chemicea are for R&D purpose only and not for human consumptions.